GREEN MOUNTAIN INTERNATIONAL, LLC

# SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

**Revision date** 12-Sep-2025

**Revision Number** 1

## 1. Identification

**Product identifier**

**Product Name** Part B: Mountain Grout Flex Fill Gel

**Other means of identification**

**Product Code(s)** FG-2407B

**UN number or ID number** UN 2735

**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended use** Epoxy Coating

**Restrictions on use**

**Details of the supplier of the safety data sheet**

**Supplier Address**
Green Mountain International, LLC, 235 Pigeon Street, Waynesville, NC 28786, Phone: 800-942-5151, www.mountaingrout.com

**E-mail** info@mountaingrout.com

**Emergency telephone number**

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

## 2. Hazard(s) identification

**Classification**

| | |
|---|---|
| Acute toxicity - Oral | Category 4 |
| Skin corrosion/irritation | Category 1 Sub-category B |
| Serious eye damage/eye irritation | Category 1 |
| Reproductive toxicity | Category 2 |

**Hazards not otherwise classified (HNOC)**
Not applicable

**Label elements**



Danger

**Hazard statements**
H302 - Harmful if swallowed
H314 - Causes severe skin burns and eye damage
H361 - Suspected of damaging fertility or the unborn child

**Precautionary Statements - Prevention**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Wear protective gloves, protective clothing, eye protection and face protection.
Wash face, hands and any exposed skin thoroughly after handling.
Do not eat, drink or smoke when using this product.
Do not breathe dust.

**Precautionary Statements - Response**
IF exposed or concerned: Get medical advice/attention.
Immediately call a POISON CENTER or doctor.
Specific treatment (see supplemental first aid instructions on this label).
Immediately call a POISON CENTER or doctor.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
Wash contaminated clothing before reuse.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Immediately call a POISON CENTER or doctor.
IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.
Rinse mouth.
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

**Precautionary Statements - Storage**
Store locked up.

**Precautionary Statements - Disposal**
Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Other information**
May be harmful in contact with skin. Very toxic to aquatic life.

## 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

| Chemical name | CAS No. | Weight-% | Trade secret |
|---|---|---|---|
| Phenol, 4-nonyl-, branched | 84852-15-3 | 30-60 | * |
| Cyclohexanamine, 4,4-methylenebis- | 1761-71-3 | 10-30 | * |

*The exact percentage (concentration) of composition has been withheld as a trade secret.

## 4. First-aid measures

**Description of first aid measures**

**General advice** Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

**Inhalation** Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur.

**Eye contact** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

**Skin contact** Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention.

**Ingestion** Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get immediate medical attention.

**Self-protection of the first aider** Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed**

**Symptoms** Burning sensation.

**Effects of Exposure** May cause adverse reproductive effects - such as birth defect, miscarriages, or infertility.

**Indication of any immediate medical attention and special treatment needed**

**Note to physicians** Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

## 5. Fire-fighting measures

**Suitable Extinguishing Media** Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Large Fire** CAUTION: Use of water spray when fighting fire may be inefficient.

**Unsuitable extinguishing media** Do not scatter spilled material with high pressure water streams.

**Specific hazards arising from the chemical** The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.

**Explosion data**

**Sensitivity to mechanical impact** None.

**Sensitivity to static discharge** None.

**Special protective equipment and precautions for fire-fighters** Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

## 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe

areas. Keep people away from and upwind of spill/leak.

**Other information** Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards** Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

**Precautions for safe handling**

**Advice on safe handling** Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse. Remove contaminated clothing and shoes.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Protect from moisture. Store locked up. Store away from other materials.

## 8. Exposure controls/personal protection

**Control Parameters**

**Exposure Limits** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering controls** Showers
Eyewash stations
Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles). Face protection shield. Tight sealing safety goggles.

**Hand protection** Wear suitable gloves.

**Skin and body protection** Wear suitable protective clothing. Chemical resistant apron.

**Respiratory protection** Use appropriate respiratory protection.

**General hygiene considerations** Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing

and gloves, including the inside, before re-use. Contaminated work clothing must not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

## 9. Physical and chemical properties

**Information on basic physical and chemical properties**

| | |
|---|---|
| **Physical state** | Paste / Gel |
| **Appearance** | Paste / Gel |
| **Color** | Amber |
| **Odor** | Amines |
| **Odor threshold** | No information available |

| **Property** | **Values** | **Remarks • Method** |
|---|---|---|
| **pH** | No data available | None known |
| **pH (as aqueous solution)** | | None known |
| **Melting point / freezing point** | No data available | None known |
| **Initial boiling point and boiling range** | No data available | None known |
| **Flash point** | No data available | None known |
| **Evaporation rate** | No data available | None known |
| **Flammability** | No data available | None known |
| **Flammability Limit in Air** | | None known |
| **Upper flammability or explosive limits** | No data available | |
| **Lower flammability or explosive limits** | No data available | |
| **Vapor pressure** | No data available | None known |
| **Relative vapor density** | No data available | None known |
| **Relative density** | 1.01 | None known |
| **Water solubility** | No data available | None known |
| **Solubility(ies)** | No data available | None known |
| **Partition coefficient** | No data available | None known |
| **Autoignition temperature** | No data available | None known |
| **Decomposition temperature** | | None known |
| **Kinematic viscosity** | No data available | None known |
| **Dynamic viscosity** | No data available | None known |

**Other information**

| | |
|---|---|
| **Explosive properties** | No information available |
| **Oxidizing properties** | No information available |
| **Softening point** | No information available |
| **Molecular weight** | No information available |
| **VOC content** | No information available |
| **Liquid Density** | No information available |
| **Bulk density** | No information available |

## 10. Stability and reactivity

**Reactivity** No information available.

**Chemical stability** Stable under normal conditions.

**Possibility of hazardous reactions** None under normal processing.

**Conditions to avoid** Exposure to air or moisture over prolonged periods.

**Incompatible materials** Acids. Bases. Oxidizing agent.

**Hazardous decomposition products** None known based on information supplied.

## 11. Toxicological information

**Information on likely routes of exposure**

**Product Information**

**Inhalation** Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.

**Eye contact** Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.

**Skin contact** Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.

**Ingestion** Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Symptoms** Redness. Burning. May cause blindness. Coughing and/ or wheezing.

**Acute toxicity** Harmful if swallowed.

**Numerical measures of toxicity**

**The following ATE values have been calculated for the mixture**

**ATEmix (oral)** 811.20 mg/kg
**ATEmix (dermal)** 2,026.30 mg/kg

**Component Information**

| Chemical name | Oral LD50 | Dermal LD50 | Inhalation LC50 |
|---|---|---|---|
| Phenol, 4-nonyl-, branched 84852-15-3 | = 1300 mg/kg ( Rat ) | = 2000 mg/kg ( Rabbit ) | - |
| Cyclohexanamine, 4,4-methylenebis- 1761-71-3 | = 380 mg/kg ( Rat ) | = 2110 mg/kg ( Rabbit ) | - |

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes severe skin burns and eye damage.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes serious eye damage. Causes burns.

**Respiratory or skin sensitization** No information available.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** No information available.

**Reproductive toxicity** Contains a known or suspected reproductive toxin. Classification based on data available for ingredients. Suspected of damaging fertility or the unborn child.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Very toxic to aquatic life.

| Chemical name | Algae/aquatic plants | Fish | Toxicity to microorganisms | Crustacea |
|---|---|---|---|---|
| Phenol, 4-nonyl-, branched 84852-15-3 | EC50: 0.36 - 0.48mg/L (96h, Pseudokirchneriella subcapitata) EC50: 0.16 - 0.72mg/L (72h, Pseudokirchneriella subcapitata) EC50: =1.3mg/L (72h, Desmodesmus subspicatus) | LC50: =0.135mg/L (96h, Pimephales promelas) LC50: =0.1351mg/L (96h, Lepomis macrochirus) | - | EC50: =0.14mg/L (48h, Daphnia magna) |

**Persistence and degradability** No information available.

**Bioaccumulation**

**Component Information**

| Chemical name | Partition coefficient |
|---|---|
| Phenol, 4-nonyl-, branched 84852-15-3 | 5.4 |
| Cyclohexanamine, 4,4-methylenebis- 1761-71-3 | 2.2 |

**Other adverse effects** No information available.

## 13. Disposal considerations

**Disposal methods**

| | |
|---|---|
| **Waste from residues/unused products** | Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation. |
| **Contaminated packaging** | Do not reuse empty containers. |

## 14. Transport information

**DOT** Regulated

| | |
|---|---|
| **UN number or ID number** | UN 2735 |
| **Proper shipping name** | Amines, Liquid, Corrosive, n.o.s. (4,4'-methylenebiscyclohexaneamine, Nonyl Phenol) |
| **Transport hazard class(es)** | 8 |
| **Packing group** | II |

**IATA** Regulated

| | |
|---|---|
| **UN number or ID number** | UN 2735 |
| **UN proper shipping name** | Amines, Liquid, Corrosive, n.o.s. (4,4'-methylenebiscyclohexaneamine, Nonyl Phenol) |
| **Transport hazard class(es)** | 8 |
| **Packing group** | II |

**IMDG** Regulated

| | |
|---|---|
| **UN number or ID number** | UN 2735 |
| **UN proper shipping name** | Amines, Liquid, Corrosive, n.o.s. (4,4'-methylenebiscyclohexaneamine, Nonyl Phenol) |
| **Transport hazard class(es)** | 8 |
| **Packing group** | II |
| **Marine Pollutant** | Marine pollutant |

## 15. Regulatory information

**International Inventories**

| | |
|---|---|
| **TSCA** | Contact supplier for inventory compliance status. |
| **DSL/NDSL** | Contact supplier for inventory compliance status. |
| **EINECS/ELINCS** | Contact supplier for inventory compliance status. |
| **ENCS** | Contact supplier for inventory compliance status. |
| **IECSC** | Contact supplier for inventory compliance status. |
| **KECL** | Contact supplier for inventory compliance status. |
| **PICCS** | Contact supplier for inventory compliance status. |
| **AIIC** | Contact supplier for inventory compliance status. |
| **NZIoC** | Contact supplier for inventory compliance status. |

**Legend:**
**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
**ENCS** - Japan Existing and New Chemical Substances
**IECSC** - China Inventory of Existing Chemical Substances
**KECL** - Korean Existing Chemicals Inventory
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances
**AIIC** - Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

**US Federal Regulations**

**SARA 313**
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

| Chemical name | SARA 313 - Threshold Values % |
|---|---|
| Phenol, 4-nonyl-, branched - 84852-15-3 | 1.0 |

**SARA 311/312 Hazard Categories**
Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

**California Proposition 65**
This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

| Chemical name | New Jersey | Massachusetts | Pennsylvania |
|---|---|---|---|
| Phenol, 4-nonyl-, branched 84852-15-3 | - | X | X |

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

## 16. Other information

| | | | | | | | |
|---|---|---|---|---|---|---|---|
| **NFPA** | **Health hazards** 0 | **Flammability** 1 | **Instability** 0 | **Special hazards** - |
| **HMIS** | **Health hazards** 0 | **Flammability** 1 | **Physical hazards** 0 | **Personal protection** X |

*Chronic Hazard Star Legend* ** = Chronic Health Hazard*

**Key or legend to abbreviations and acronyms used in the safety data sheet**

**Legend**
SVHC: Substances of Very High Concern for Authorization:
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances
STOT: Specific Target Organ Toxicity
ATE: Acute Toxicity Estimate
LC50: 50% Lethal Concentration
LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

| | | | |
|---|---|---|---|
| TWA | TWA (time-weighted average) | STEL | STEL (Short Term Exposure Limit) |
| Ceiling | Maximum limit value | Sk* | Skin designation |
| + | Sensitizers | | |

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
U.S. Environmental Protection Agency
Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

**Revision date** 12-Sep-2025
**Revision Note** No information available.

**Disclaimer**

**The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.**

**End of Safety Data Sheet**