MOUNTAIN GROUT- VF
POLYURETHANE SYSTEM

Description
Mountain Grout VF is a two-component polyurethane system that contains no volatile, ozone depleting or hazardous blowing agents. The system can be processed through low or high pressure dispensing equipment. When properly mixed at a ratio of one to one, the system will expand to approximately 25 times its initial volume to create a rigid, closed cell foam with high physical properties, resistance to water and chemical attack and long term durability. The system is used to fill cavities, provide structural support or stop water flows.

Typical Application
- Water related Facilities
- Concrete Dams
- Waste Treatment Plant
- Tunnels
- Storm Water Systems
- Earthen Dams
- Underground Vaults
- Elevator Pits
- Manhole Facilities

Advantages
- 100 % solids
- Non-hazardous shipping
- Expands up to 25 times initial volume
- Non-flammable
- Excellent resistance and durability
- Cures inert, non-toxic permanent seal
- Outstanding adhesion
- 100 % solids

Typical Information

<table>
<thead>
<tr>
<th>Physical Properties - Liquid</th>
<th>VF &quot;A&quot;</th>
<th>VF &quot;B&quot;</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>250 cps</td>
<td>1500 cps</td>
<td>ASTM D-4016</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.23</td>
<td>1.10</td>
<td>ASTM D-1475</td>
</tr>
<tr>
<td>Color</td>
<td>Dark Amber</td>
<td>Light Amber</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>&gt;250°F</td>
<td>&gt;250°F</td>
<td>ASTM D-92</td>
</tr>
</tbody>
</table>

| Physical Properties - Cured | | | |
| Compressive Strength        | 35 psi | ASTM D-1621 |
| Tensile Strength            | 50 psi | ASTM D-1623 |
| Shear Strength              | 25 psi | ASTM D-732  |
| Water Absorption            | <2% (by volume) | ASTM D-2842 |

Typical Reaction Profile
At 77 °F, the expansion time is about 2 minutes when mixed at a ratio of one to one by volume. At 50° F, the expansion time will be approximately 4 minutes.

Standard Packaging
Mountain Grout VF is available in 250 gallon totes, 50 gallon drums, 5 gallon pails and 600 mL dual cartridges.

Read and understand the SDS prior to use.
Application Equipment: Contact Green Mountain International, LLC for equipment recommendations for the particular application and conditions.

Personal Protection: Read SDS for complete details. For professional use only. Avoid breathing vapors – use in well-ventilated area only or use self-contained respiratory protection in confined spaces. Avoid skin contact – wear protective gloves. Avoid eye contact – wear eye protection. Do not ingest.

First Aid: In case of eye contact, flush with large amounts of water and get medical attention. For skin contact, wipe excess liquid from skin and wash with soap and water. If breathing is difficult, give oxygen and get medical attention.

Safety Precaution: During the chemical reaction, polyurethane products release heat via an exothermic reaction. When polyurethane products are applied in substantial quantities, exothermic reactions may generate enough heat to become a fire hazard. All necessary precautions should be taken to avoid the creation of a situation in which a fire could occur. Contact Green Mountain International, LLC for further information.

Storage and Shelf Life: Product is moisture sensitive. Store in original sealed containers at temperatures between 60°F and 90°F (15°C-32°C). Opened containers must be handled properly to prevent moisture contamination. Shelf life is 12 months when properly stored.

Clean-Up of Spills or Leakage: With adequate ventilation and appropriate personal protective equipment, cover the spill area with absorbent material such as clay, or vermiculite and transfer to metal waste containers. DO NOT RESEAL CONTAINER AS REACTION OF CONTAMINATED MATERIAL CAN CREATE PRESSURE. Wash area with decontamination solution (5-10 % solution of sodium carbonate). Dispose of waste in accordance with Federal, State and local regulations.

Shipping Information: Shipping Class USDOT Class 55; USDOT Hazard Classification: Non-Hazardous.

Warranty Information: This limited warranty is limited to the replacement of the materials which are defective. Green Mountain International, LLC makes no other warranty, expressed or implied, and makes no warranty of merchantability or fitness for a particular purpose. This limited warranty does not include any transportation charges or costs of installation or any liability for direct, indirect, consequential, or punitive damages or delay, whether or not the undersigned has been advised of such claims. THE FOREGOING LIMITED WARRANTY IS THE SOLE WARRANTY FOR THE PRODUCT. THERE ARE NO OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, WITHOUT LIMITATION, THE WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

Physical Property Values: PLEASE NOTE, this Technical Data Sheet is intended as a general guide to provide assistance regarding typical physical characteristics of the product. However, the specific values are affected by various factors, including, but not limited to, ambient temperature, water temperature, humidity, water pH, reaction under confinement, and the presence of chemicals or debris in the reaction area. Applicators are encouraged to perform sample tests with the variables found on site to get the best possible indication of the product’s physical properties for the specific job.