Section 1: Product and Company Identification

Trade Name: Mountain Grout
Product Name: Gel Foam II

Manufacturer:
Green Mountain International, LLC
235 Pigeon Street
Waynesville, NC 28786
Phone 800-942-5151 US/Canada * 828-456-9970 International

24 Hour Emergency Contact Number:
CHEMTREC United States/Canada 800-424-9300

Section 2: Hazards Identification

GHS Classifications

Health:
- Acute Toxicity (Inhalation), Category 4
- Skin Irritation, Category 2
- Eye Irritation, Category 2
- Respiratory Sensitization, Category 1
- Skin Sensitization, Category 1
- Target organ toxicity single exposure, Category 3
- Carcinogenicity, Category 2
- Reproductive Toxicity, Category 1B

GHS Label

Health hazard Skull and crossbones

Signal Word: Danger.

Hazard Statements
- H315: Causes skin irritation.
- H317: May cause an allergic skin reaction.
- H319: Causes serious eye irritation.
- H330: Fatal if inhaled.
H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335: May cause respiratory irritation.
H351: Suspected of causing cancer.
H360: May damage fertility or the unborn child.

Precautionary Statements

**Prevention:**
- P260: Do not breathe mist, vapors or spray.
- P264: Wash hands thoroughly after handling.
- P271: Use only outdoors or in a well-ventilated area.
- P280: Wear protective gloves, protective clothing, eye protection and face protection.
- P284: In case of inadequate ventilation wear respiratory protection.

**Response:**
- P302+P352: IF ON SKIN: Wash with plenty of soap and water.
- P333+P313: If skin irritation or rash occurs: Get medical attention.
- P304+P340: IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- P342+P311: If experiencing respiratory symptoms: Call a POISON CENTER or physician.
- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337+P313: If eye irritation persists: Get medical attention.
- P308+P313: IF exposed or concerned: Get medical advice.

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**Section 3: Composition/Information on Ingredients**

<table>
<thead>
<tr>
<th>Component</th>
<th>% (weight)</th>
<th>Product Identifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>TDI Prepolymer</td>
<td>40-60</td>
<td>CAS No. 71343-01-6</td>
</tr>
<tr>
<td>2-(2-Ethoxyethoxy)ethyl acetate</td>
<td>20-30</td>
<td>CAS No. 112-15-2</td>
</tr>
<tr>
<td>Toluene diisocyanate, mixed isomers</td>
<td>≤ 10</td>
<td>CAS No. 26471-62-5</td>
</tr>
<tr>
<td>Diocetyl phthalate</td>
<td>≤ 5</td>
<td>CAS No. 117-81-7</td>
</tr>
</tbody>
</table>

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**Section 4: First Aid Measures**

**Eye Contact:** Immediately flush eyes with plenty of water. Remove contact lenses, if present. Seek medical attention if irritation persists.

**Skin Contact:** Immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Seek medical attention if irritation or rash occurs.

**Ingestion:** If person is conscious, wash out mouth with water. Do not induce vomiting unless instructed to do so by a poison center or physician.

**Inhalation:** Move person to fresh air. Seek medical attention if symptoms of respiratory distress occur. Symptoms may be delayed for several hours.
Section 5: Firefighting Measures

Extinguishing Media: Water fog, foam, dry chemical or carbon dioxide.

Hazardous Combustion Products: Carbon oxides, nitrogen oxides, isocyanates and trace amounts of hydrogen cyanide.

Explosion Hazards: Water contamination produces carbon dioxide gas. This may cause pressurization or explosion of containers.

Fire Fighting Procedures: Standard.

Fire Fighting Equipment: Exposed firefighters must wear NIOSH-approved positive pressure self-contained breathing apparatus with full-face mask and full protective clothing.

Section 6: Accidental Release Measures

Personal Protection: Wear protective equipment listed in Section 8.

Spill Procedures: Isolate the hazard and deny entry to unnecessary and unprotected personnel. Do not walk through or otherwise scatter spilled material. Small spills: Absorb with dry chemical absorbent, earth, sand or any other inert material. Allow to stand uncovered 48 hours before closing container. Large spills: Create a dike or trench to contain product. Follow same procedure as for a small spill.

Environmental Precautions and Cleanup Methods: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. Clean spill area with a decontamination solution. Suggested formulation: Sodium carbonate (5-10%), liquid detergent (1-2%), water (88-94%). Alternate formulation: Concentrated ammonia (3-8%), liquid detergent (1-2%), water (90-96%). Ensure adequate ventilation to prevent overexposure of ammonia.

Section 7: Handling and Storage

Handling: Do not get in eyes, on skin or on clothing. Wash hands before eating, drinking or smoking. Do not breathe vapors or mists. Use only with adequate ventilation. Keep container closed when not in use. Do not reseal if contaminated. Keep away from heat and flame.

Storage: Store in tightly closed containers in cool, dry and well-ventilated area away from heat or sources of ignition. Keep out of direct sunlight.

Storage Temperature: 4.4°C – 32.2°C (40°F - 90°F).
Section 8: Exposure Controls/Personal Protection

Exposure limits:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
<th>OSHA/PEL</th>
<th>ACGIH/TLV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene diisocyanate, mixed isomers</td>
<td>26471-62-5</td>
<td>0.005 ppm</td>
<td>0.02 ppm (STEL)</td>
</tr>
<tr>
<td>Dioctyl phthalate</td>
<td>117-81-7</td>
<td>5 mg/m³</td>
<td>5 mg/m³</td>
</tr>
</tbody>
</table>

Engineering Controls: Local exhaust ventilation used in combination with general ventilation as necessary to control air contaminants.

Eye/Face Protection: Wear a face shield and chemical safety glasses or goggles.

Skin Protection: Wear impervious gloves. Cover exposed skin.

Respiratory Protection: For airborne exposure above the exposure limit(s), wear a NIOSH approved air-purifying respirator equipped with organic vapor cartridges. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator.

Section 9: Physical and Chemical Properties

Appearance Light yellow liquid.
Odor Slightly musty.
Odor Threshold No data.
Melting Point No data.
Freezing Point No data.
Boiling Point No data.
Flash Point (Closed Cup) > 93.3 °C (200 °F)
Evaporation Rate No data.
Flammable Limits In Air No data.
Vapor Pressure < 0.017 mmHg at 25°C (77°F)
Vapor Density (air = 1) Heavier than air.
Solubility in water Partial, reacts with water.
Autoignition Temperature No data.
Decomposition Temperature No data.
Specific Gravity (water = 1) 1.06 - 1.08 at 25°C (77°F)
Viscosity (centipoise) 250 - 400 at 25°C (77°F)

Section 10: Stability and Reactivity

Stability: Stable.

Hazardous Polymerization: Can be caused by elevated temperatures.

Hazardous Decomposition Products: Carbon oxides, nitrogen oxides, isocyanates and trace amounts of hydrogen cyanide.
Incompatibilities: This product will react with any materials containing active hydrogens such as water, alcohol, amines, bases and acids.

Section 11: Toxicological Information

Acute:

<table>
<thead>
<tr>
<th>Component</th>
<th>Oral LD$_{50}$ (rat)</th>
<th>Dermal LD$_{50}$ (rabbit)</th>
<th>Inhalation LC$_{50}$ (rat)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-(2-Ethoxyethoxy)ethyl acetate</td>
<td>11000 mg/kg</td>
<td>15000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Toluene diisocyanate, mixed isomers</td>
<td>5110 mg/kg</td>
<td>&gt; 9400 mg/kg</td>
<td>0.48 mg/L/1h (respirable aerosol)</td>
</tr>
<tr>
<td>Dioctyl phthalate</td>
<td>30000 mg/kg</td>
<td>25000 mg/kg</td>
<td></td>
</tr>
</tbody>
</table>

Carcinogenicity:
IARC: TDI is listed as a substance that is possibly carcinogenic to humans.
NTP: TDI and Dioctyl phthalate are listed as substances that are reasonably anticipated to be a human carcinogen.
OSHA: Not regulated as a carcinogen.

Section 12: Ecological Information

Ecotoxicological Information:

TDI: LC$_{50}$ (zebra fish) > 100 mg/L/96h. EC$_{50}$ (Daphnia magna) 12.5 mg/L/48h.
Dioctyl phthalate: LC$_{50}$ (fathead minnow) > 0.67 mg/L/96h. EC$_{50}$ (Daphnia magna) > 0.16 mg/L/48h.

Section 13: Disposal Considerations

Disposal Method: Dispose in accordance with local, state, provincial or national regulations.
Empty Container: Decontaminate and pass to an approved drum recycler or destroy.

RCRA/EPA Waste Information: If discarded in its purchased form, this material is not a RCRA hazardous waste.

General Comments: The generation of waste should be avoided or minimized whenever possible. Chemical waste, even small quantities, should never be poured into drains, sewers or waterways.

Section 14: Transport Information

U.S. DOT: Not regulated when shipped below regulated quantity (RQ).
ICAO/IATA: Not regulated when shipped below regulated quantity (RQ).
IMO/IMDG: Not regulated when shipped below regulated quantity (RQ).
Section 15: Regulatory Information

United States

SARA Title III (Superfund Amendments and Reauthorization Act)

311/312 Hazard Categories: Acute, Chronic, Reactive.
313 Reportable Components:

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-(2-Ethoxyethoxy)ethyl acetate (Glycol ethers category)</td>
<td>112-15-2</td>
</tr>
<tr>
<td>Toluene diisocyanate, mixed isomers</td>
<td>26471-62-5</td>
</tr>
<tr>
<td>Dioctyl phthalate</td>
<td>117-81-7</td>
</tr>
</tbody>
</table>

CERCLA (Comprehensive Environmental Response and Liability Act)

<table>
<thead>
<tr>
<th>Component</th>
<th>RQ (lbs)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toluene diisocyanate, mixed isomers</td>
<td>100</td>
</tr>
<tr>
<td>Dioctyl phthalate</td>
<td>100</td>
</tr>
</tbody>
</table>

TSCA (Toxic Substances Control Act): All components are on TSCA inventory.

RCRA Status: If discarded in its purchased form, this material is not a RCRA hazardous waste.

National Response Center: Any spill or release to the environment above the RQ must be reported to the National Response Center (800-424-8802).

Section 16: Other Information

Date Issued: May 1, 2012
Revised: June 5, 2018, Rev #3
Changed from previous version: Update to meet requirements of 29 CFR 1910.1200 Hazard Communication Standard (HazCom 2012)

Manufacturer Disclaimer: The information in this SDS was obtained from sources that we believe are reliable. The information is provided without warranty, implied or expressed, concerning accuracy. The manufacturer assumes no legal responsibility for use or reliance on this information. This SDS is provided solely for the purpose of conveying health, safety, and environmental information. This SDS is not a specification data sheet. Some of the information and conclusions may be derived from sources other than test data on the material itself.

Abbreviations and Acronyms:

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstracts Service</td>
</tr>
<tr>
<td>EC₅₀</td>
<td>Median effective concentration</td>
</tr>
<tr>
<td>EINECS</td>
<td>European Inventory of Existing Commercial Chemical Substances</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System of Classification and Labelling of Chemicals</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>IATA</td>
<td>International Air Transport Association</td>
</tr>
<tr>
<td>ICAO</td>
<td>International Civil Aviation Organization</td>
</tr>
<tr>
<td>IMDG</td>
<td>International Maritime Dangerous Goods</td>
</tr>
<tr>
<td>Acronym</td>
<td>Description</td>
</tr>
<tr>
<td>---------</td>
<td>-------------</td>
</tr>
<tr>
<td>IMO</td>
<td>International Maritime Organization</td>
</tr>
<tr>
<td>LC₅₀</td>
<td>Lethal concentration to 50% of exposed laboratory animals</td>
</tr>
<tr>
<td>LD₅₀</td>
<td>Lethal dose to 50% of exposed laboratory animals</td>
</tr>
<tr>
<td>TWA</td>
<td>Time-weighted average</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold limit value</td>
</tr>
<tr>
<td>NIOSH</td>
<td>US National Institute of Occupational Safety and Health</td>
</tr>
<tr>
<td>NE</td>
<td>Not established</td>
</tr>
<tr>
<td>NTP</td>
<td>US National Toxicology Program</td>
</tr>
<tr>
<td>OEL</td>
<td>Occupational exposure limit</td>
</tr>
<tr>
<td>OSHA</td>
<td>US Occupational Safety Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible exposure limit</td>
</tr>
<tr>
<td>RQ</td>
<td>Reportable quantity</td>
</tr>
<tr>
<td>STEL</td>
<td>Short term exposure limit</td>
</tr>
<tr>
<td>U.S. DOT</td>
<td>United States Department of Transportation</td>
</tr>
</tbody>
</table>